

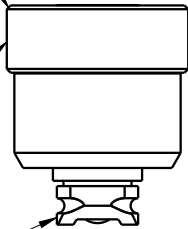
NOTE:

1. Seal Kit P/N: 60-5615-00
2. Face Seal P/N: 39-0561-50
3. Seal Mounting Tool P/N: AT-5605-00
4. Thread-In Mounting Tool P/N: AT-5615-00
5. Instructions are on IS5634

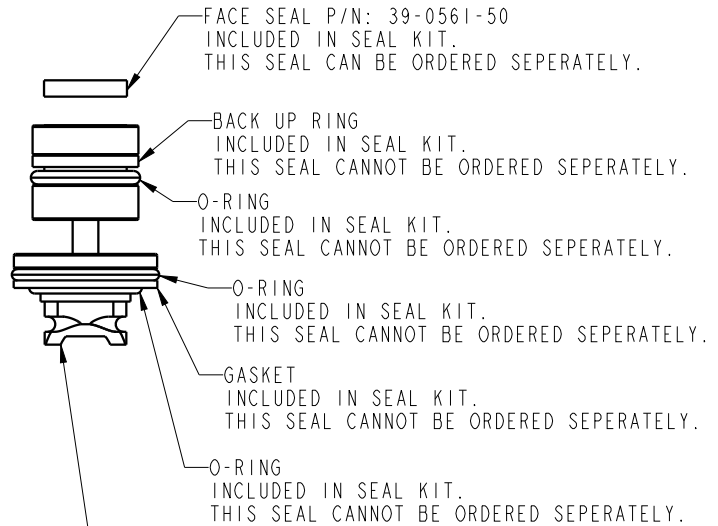
**COUPLING ELEMENT
THREAD-IN BODY
SHOWN WITH
SLIP-IN INSTALLED**

Torque to
15 lb*ft

SLIP-IN



SLIP-IN



ALL THE SEALS ARE INSTALLED
ON THE SLIP-IN PART
OF THE COUPLING ELEMENT.
THREAD-IN BODY
NOT SHOWN IN THIS VIEW.

**PARTS
LIST**



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

56-1015-00
56-2015-00

PARTS LIST, COUPLING ELEMENTS, PRESS, ND5

SIZE
A PL5634

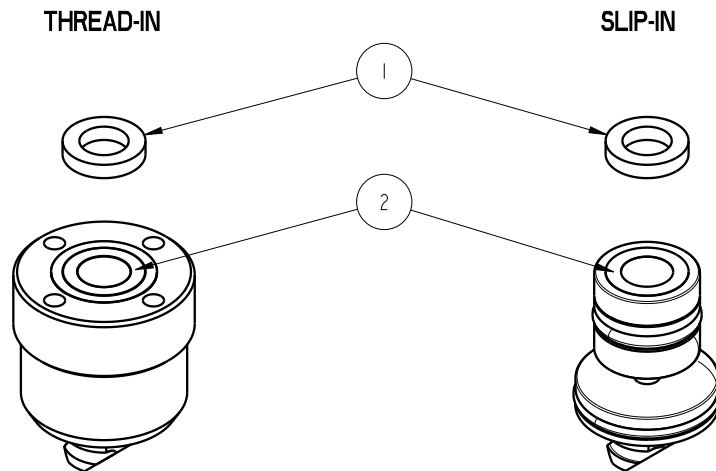
REV
C

C	3840	RELEASE	JDW	05/28/19
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	Twa	DRAWING STATUS: Released		
DATE:	8/18/16	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

SHEET 1 OF 1

REPLACING THE FACE SEAL:

1. The Coupling Mechanisms (2) are designed so that the face seal (1) can be replaced without having to removed the Mechanism (2) from its cavity.
2. Using a scribe or a sharp pick, pull the old face seal (1) out from the pilot groove.
3. Insert the new face seal (1) into the tip of the Seal Mounting Tool (P/N: AT-5605-00).
4. Taking the Seal Mounting Tool (P/N: AT-5605-00) in your hand, press the face seal (1) until it's flush in the pilot groove, keeping the Seal Mounting Tool (P/N: AT-5605-00) axially aligned to the Mechanism (2).



INSTALLATION INSTRUCTIONS



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

56-1015-00 56-2015-00
56-1025-00 56-2025-00

INSTRUCTION SHEET, COUPLING ELEMENTS, NDS

SIZE A **IS5634** REV A

FORM FEG041-IS.ASIZE, REV. B

A	3077	RELEASE	TWA	8/19/16
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	TWA	DRAWING STATUS: Design		
DATE:	8/19/16	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

SHEET 1 OF 1